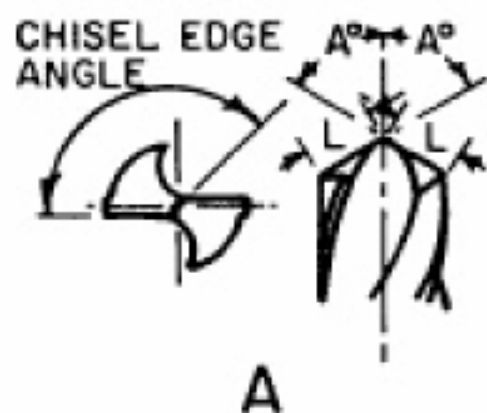
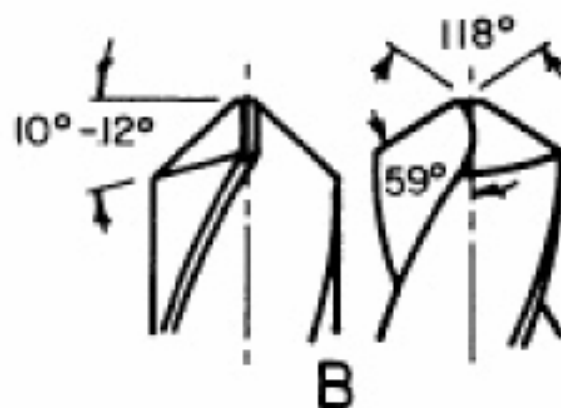


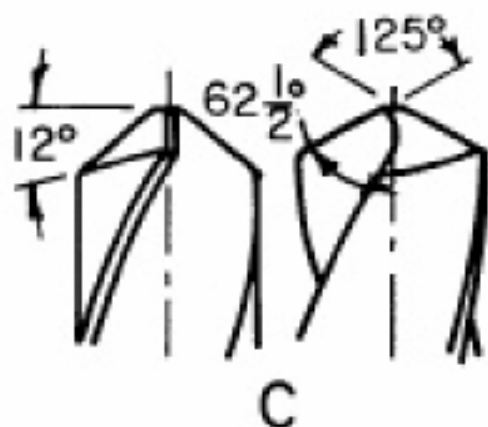
LIP LENGTHS "L" AND ANGLES "A" MUST BE EQUAL ON ALL DRILLS



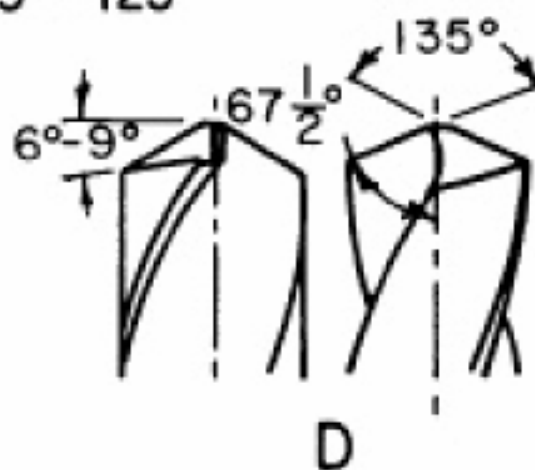
STANDARD POINT, GENERAL PURPOSE, MOST MATERIALS, CHISEL EDGE ANGLE  $125^{\circ}$  -  $135^{\circ}$



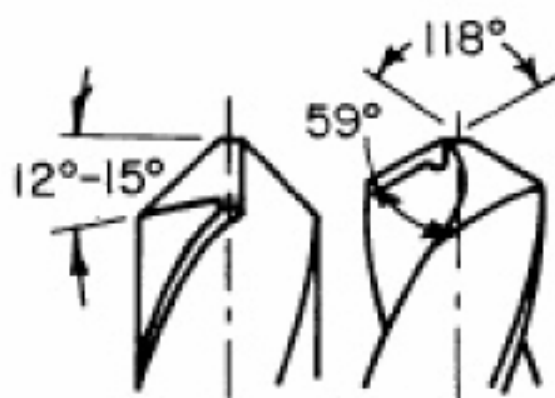
HEAT TREATED STEELS, HARDER TOOL STEELS, DROP FORGINGS, CHISEL EDGE ANGLE  $115^{\circ}$  -  $125^{\circ}$



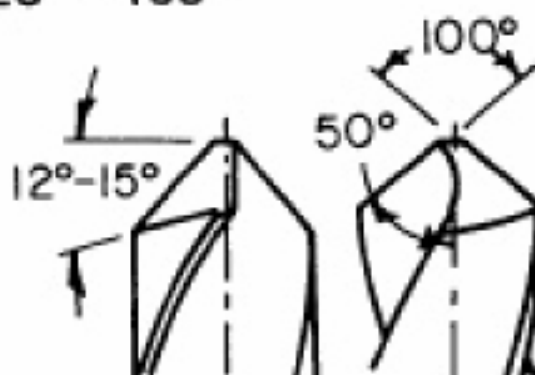
HARD AND TOUGH MATERIALS, MANGANESE STEEL RAILS, ETC. CHISEL EDGE ANGLE  $115^{\circ}$  -  $125^{\circ}$



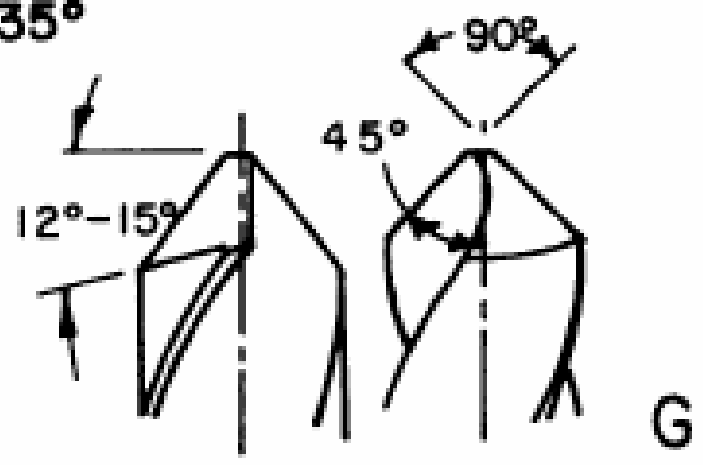
BRASS, SOFT BRONZE, SHEET METAL, CHISEL EDGE ANGLE  $125^{\circ}$  -  $135^{\circ}$



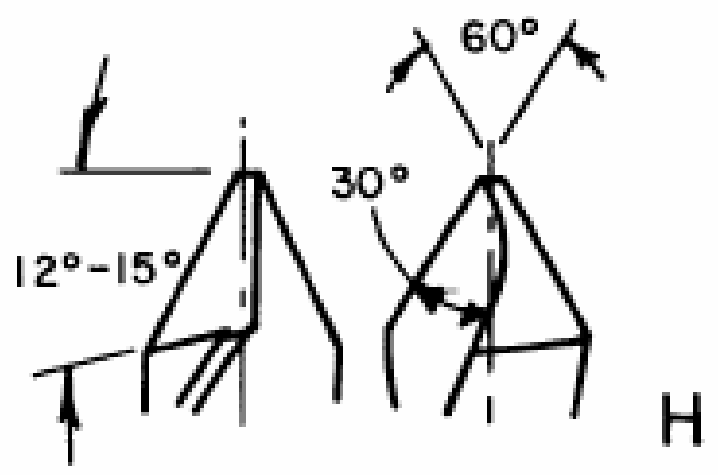
SOFT ALUMINUM, MAGNESIUM, COPPER, MEDIUM HARD BRASS, CHISEL EDGE ANGLE  $125^{\circ}$  -  $135^{\circ}$



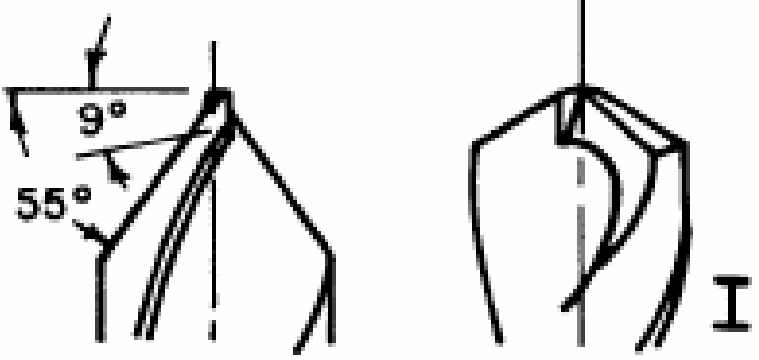
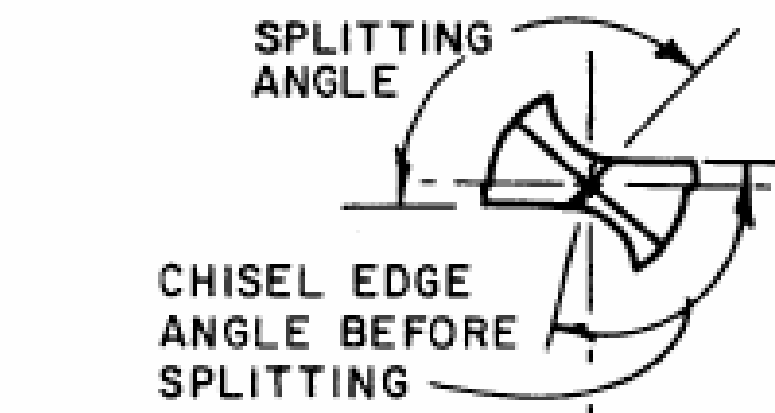
SOFT AND MEDIUM CAST IRON, HARD WOOD, RUBBER, BAKELITE, HARD RUBBER, CHISEL EDGE ANGLE  $125^{\circ}$ - $135^{\circ}$



WOOD, RUBBER, BAKELITE, MOLDED PLASTICS, CHISEL EDGE ANGLE  $125^{\circ}$ - $135^{\circ}$



STANDARD SPLIT POINT FOR DEEP HOLES, HARD AND TOUGH MATERIALS, CHISEL EDGE ANGLE  $90^{\circ}$ - $100^{\circ}$



MODIFIED SPLIT POINT FOR THICK WEB DRILLS USED TO DRILL SUPER-STRENGTH ALLOYS.

