NOTES, UNLESS OTHERWISE SPECIFIED:
1. UNSPECIFIED FILLET RADIUS 0.005 - 0.010.
2. MATERIAL: 304 SS ROD.

ALL DIMENSIONS ARE IN INCHES.
INTERPRET DRAWING PER ASME Y14.5 -1994

TOLERANCES UNLESS OTHERWISE SPECIFIED:
XX ± 0.03
XXX ± 0.01
XXXX ± 0.005

REMOVE ALL BURRS AND SHARP EDGES
0.005 R 0.01 CHAMFER MAX.

R.030

R.084

± 5°

R.125

0.210

0.190

0.140

0.370

0.313

0.135

0.030

0.125

0.212

0.300

0.375

0.650

0.600

0.335

0.300

0.01

R.030

VALVE STEM

100110

A

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D. ANDERSON

1/10/05

D. ANDERSON

D. ANDERSON

APPROVED DATE
PREP BY
CHECKED
RESP ENG
MFG ENG
QUAL ENG

SHEET OF 8:1

C

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[Drawing Image]